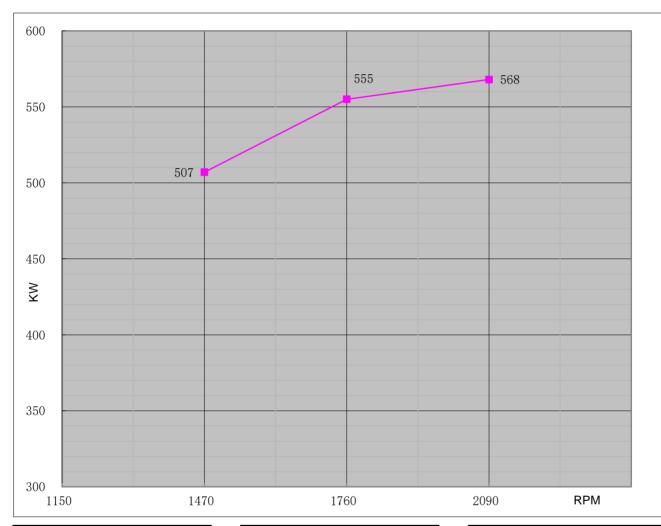


DIESEL ENGINE

| Engine Model | | | CH12-128-E | | Curve No. | C1 | 2128F | D | ate | | 2020/3/16 |
|--------------|-------|----|--------------|----|-----------------------|------|-------|--------|-----|------|-----------|
| Displacement | 21.93 | L | Aspiration | | Turbocharged+Water co | oled | Power | Standa | rd | - | UL/FM |
| Bore | 128 | mm | Cylinder Qty | y. | 12 | | 568 | KW | @ | 2090 | r/min |
| Stroke | 142 | mm | Fuel System | n | V-Type; Mechanical | | 762 | HP | @ | 2090 | r/min |



| Torque | | | | | | | |
|--------------|------|--------|--|--|--|--|--|
| Speed Torque | | | | | | | |
| RPM | N-m | lb-ft. | | | | | |
| 1150 | | | | | | | |
| 1470 | 3296 | 2430 | | | | | |
| 1760 | 3009 | 2219 | | | | | |
| 2090 | 2596 | 1915 | | | | | |

| Output Power | | | | | | |
|--------------|----------|-------|--|--|--|--|
| Speed | Output I | Power | | | | |
| RPM | KW | HP | | | | |
| 1150 | | | | | | |
| 1470 | 507 | 680 | | | | |
| 1760 | 555 | 744 | | | | |
| 2090 | 568 | 762 | | | | |

| Fuel Consumption | | | | | | | | |
|------------------|-------------------|-----------|--|--|--|--|--|--|
| Speed | Speed Consumption | | | | | | | |
| RPM | g/KW-HR | lb/BHP-HR | | | | | | |
| 1150 | | | | | | | | |
| 1470 | 212 | 0.349 | | | | | | |
| 1760 | 215 | 0.353 | | | | | | |
| 2090 | 225 | 0.370 | | | | | | |

REV:

Α



Engine Data Sheet

| 71. | | | | | | |
|--|------------------------|----------------------------------|--|--------------------------|--|--|
| Engine Model | CH12-128-E | Date | 20: | 20/4/18 | | |
| Drawing No. | CH12-128-E-00 | Document No. | 2020/4/18 DS12128F | | | |
| Drawing 140. | 762 HP @ 2090 RPM | Performance Curve No. | | 12128F | | |
| Rated Power | 568 KW @ 2090 RPM | | 0. | A | | |
| 568 KW @ 2090 RPM Version | | | | | | |
| | GE | NERAL ENGINE DATA | | | | |
| Туре | | | 4 Cycle; V-type; water cooled; 12 Cylinder | | | |
| Aspiration | | | Turbocharge | d +Water Cooled | | |
| Bore and Stroke | | | mm×mm | 128x142 | | |
| Cylinder Liner Type | | | ✓ Wet | ☐ Dry | | |
| Displacement | | | L | 21.927 | | |
| Compression Ratio | | | 1 | 4.6:1 | | |
| Firing Order | | | 1-12-5-8-3-10-6-7-2-11-4-9 | | | |
| Combustion System | | | Direc | Direct Injection | | |
| Rotation Viewed from fl | ywheel | | Counte | Counter Clockwise | | |
| Valves Per Cylinder | | | Intake : | 1 Exhuast :1 | | |
| Valves lashes at cold | | Intake | mm | 0.25 | | |
| valves lashes at cold | | Exhaust | mm | 0.35 | | |
| Charge Air Cooling Typ | е | | Raw Water | | | |
| Dry Weight Approx. | | | kg | 1884 | | |
| Dimension Approx. (L' | *W*H) | | mm | 1935*1350*1850 | | |
| Flywheel/ Flywheel Hou | ise Dimension | | 14"/ SAE 1 | | | |
| | | EXHAUST SYSTEM | | | | |
| Exhaust Gas Temp. | | | $^{\circ}$ | 555 @ 2090rpm | | |
| Exhaust Gas Flow | | m³/h | 7890 @ 2090rpm | | | |
| Max. Allowable Back Pr | ressure | kpa | 10 | | | |
| Minimum Exhaust Pipe | Diameter | DN | 2x125 | | | |
| Minimum exhaust pipe dia max. allowable back press | | of pipe, one elbow, and a silenc | er. Pressure drop no g | reater than one half the | | |
| | A | AIR INTAKE SYSTEM | | | | |
| Air Cleaner Type | | | Dry Type | | | |
| Air Flow | | m³/h | 4566 @ 2090rpm | | | |
| Max. Allowable Air Inlet Restriction | | | kpa | 5.5 | | |
| | LU | IBRICATION SYSTEM | | | | |
| Oil Capacity | | | L | 40 | | |
| Engine Normal Operation | ng Sump Oil Temp. | $^{\circ}$ | 80-115 | | | |
| Normal Operating Oil P | ressure Range | bars | 3~6 | | | |
| Oil Pressure at Idle | | bar | >1 | | | |
| COOLING SYSTEM | | | | | | |
| Coolant Capacity - Engine + Heat Exchanger | | | L | 68 | | |
| Thermostat Range | | Start Open | $^{\circ}\mathbb{C}$ | 71 | | |
| Theimostat Kange | | Full Open | $^{\circ}\!\mathbb{C}$ | 85 | | |
| Coolant Pressure Cap | | bar | 0.9 | | | |
| | essure Range at Heat E | bar | 5 | | | |
| Engine Normal Operation | | $^{\circ}\mathbb{C}$ | 71-95 | | | |
| Engine Coolant Flow at | Full Load | m³/h | 42 | | | |

| Ä HESTER | Eng | gine Data Sheet | | | | | |
|---|--|--|---------|-----------|--|--|--|
| Minimum Raw Water Flow | Minimum Raw Water Flow @ Engine Speed (rpm) | | | | | | |
| | Raw Water Te | emperatures to 16 °C (m ³ /h) | 15 | 15 15 | | | |
| | Raw Water Te | emperatures to 38 °C (m³/h) | 20.5 | 20.5 20.5 | | | |
| Pow Motor D | Raw Water Pipe Size | | | G1 1/2" | | | |
| Raw water P | Tipe Size | Raw Water Outlet | G2" | | | | |
| | | HEATER SYSTEM | | | | | |
| Wattage | | | W | 4500 | | | |
| Voltage AC | | | V | 220 | | | |
| | EL | ECTRICAL SYSTEM-DC | | | | | |
| System Voltage(Nominal) | | | V | 24 | | | |
| Starter motor | | | Kw | 7 | | | |
| Recommended Battery Ca | apacity | | АН | 200 | | | |
| Cold Cranking Amperes @ | Cold Cranking Amperes @ -18°C (0°F) | | | 1000 | | | |
| Charging Alternator Output | | | Amps | 45 | | | |
| | | FUEL SYSTEM | | | | | |
| Injection Pump | | | | | | | |
| Injection Advance Angle | Injection Advance Angle | | | 18 | | | |
| Minimum Supply line Size | | | mm | 12 | | | |
| Minimum Return line Size | mm | 12 | | | | | |
| Fuel Management Control | Fuel Management Control | | | | | | |
| Idle Speed | Idle Speed | | | 800 | | | |
| Governed Speed Rate | | | % | <10 | | | |
| Engine Performance Data | | | | | | | |
| All data is based on the engine operating with fuel system, lubricating oil pump, air cleaner, and alternator; not included are compressor, fan, optional equipment, and driven components.;Data is based on operation at SAE standard J1394 conditions of 300ft (91,4m) altitude, 29.61 in.(752mm) Hg dry barometer, and 77°F (25°C) intake air temperature, using 0# diesel fuel follow the standard GB 252-2011. | | | | | | | |
| Altitude above which output | Altitude above which output should be Limited | | | 91 (300) | | | |
| Correction Factor | Correction Factor per 305m.(1,000ft.) above Altitude Limit | | | 3% | | | |
| | Temperature above which output should be Limited | | | 25 (77) | | | |
| | | | °C (°F) | | | | |

1%

Remark:

1.All daa certified within 5%;

Correction Factor per 5.6°C (10°F) above Temperature Limit

- 2.TBD To Be Determined;
- 3.N/A Not Applicable;